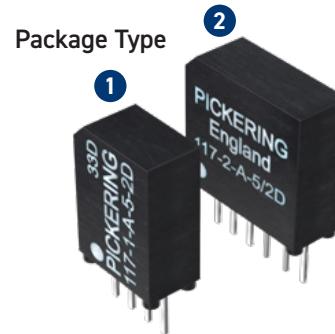
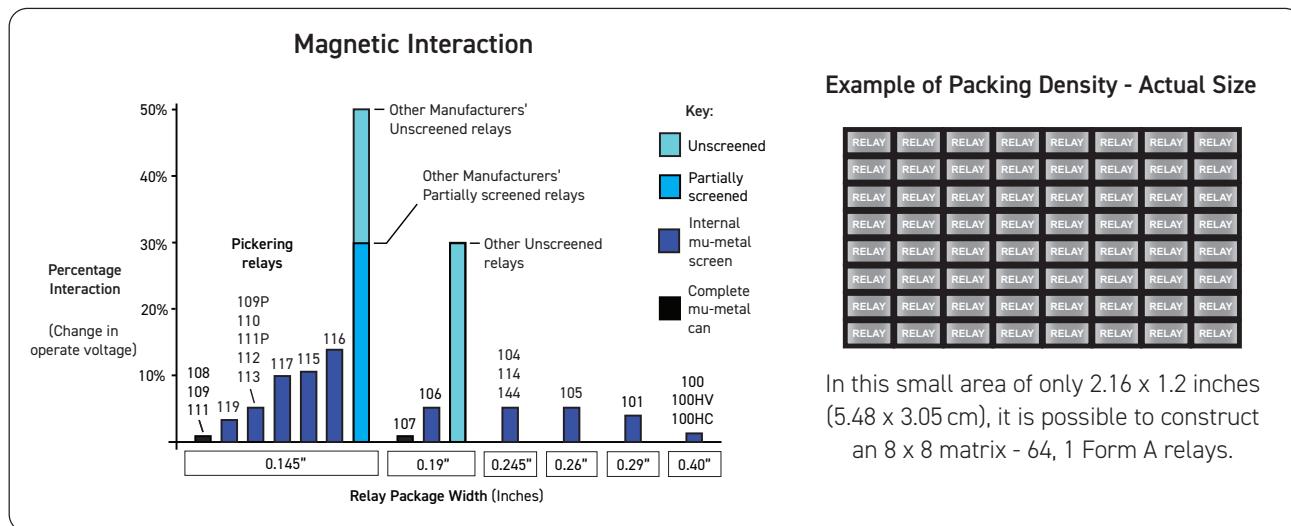


- Very high packing density taking up minimum PCB area
- **1 Form A** (SPST) or **2 Form A** (DPST) N.O.
- **1 Form A** stacks on **0.15 x 0.27** inches pitch
- Highest quality instrumentation grade switches
- Plastic package with internal mu-metal magnetic screen
- Increase functionality of existing designs without increasing the size of PCB
- Insulation resistance  $>10^{12} \Omega$
- **3 or 5 V** coils with optional internal back E.M.F suppression diode
- Additional build options are available
- Many benefits compared to industry standard relays (see last page)
- Suitable for high density instrumentation applications such as A.T.E. switching matrices or multiplexers



The relays feature an internal mu-metal magnetic screen. Mu-metal has the advantage of a high permeability and low magnetic remanence and eliminates problems that would otherwise occur due to magnetic interaction. Interaction is usually measured as a percentage increase in the voltage required to operate a relay when additional relays, stacked each side, are themselves operated. An unscreened device mounted on this pitch would have an interaction figure of around 40%. Relays of this size without magnetic screening would therefore be totally unsuitable for applications where dense packing is required. To learn more visit: [pickeringrelay.com/magnetic-interaction](http://pickeringrelay.com/magnetic-interaction)

The Series 117 is suitable for most instrumentation applications. If a higher rating is required, the Series 115, which is rated at up to 20 W, 1.0 A should be considered. The relay footprint and pin configurations of the Series 115 are identical but the case height increases to 0.61 inches (15.5 mm). Please see further down the Series 117 datasheet for a similar relay comparison table.



## Switch Ratings - Dry Switches

1 Form A (energize to make)	2 Form A (energize to make)
10 W at 170 V	10 W at 170 V

**Series 117 switch ratings - contact ratings for each switch type**

Switch No	Switch form	Power rating	Max. switch current	Max. carry current	Max. switching volts	Life expectancy ops typical (see Note <sup>1</sup> )	Operate time inc bounce (max)	Release time	Special features
2	A	10W	0.5A	0.5A	170V	10 <sup>8</sup>	0.3ms	0.15ms	All applications

The reed switch in the Series 117 is suitable for low level or 'cold' switching. In accordance with Pickering convention, this switch is referred to as type number 2. There is no general purpose switch (type number 1) currently available in this series, but the type 2 is suitable for all applications if it is used within its specified ratings. This means that high inrush currents, particularly caused by capacitive loads must be avoided.

**Note<sup>1</sup>: Life Expectancy**

Relay life depends upon switch load and end of life criteria. For an end of life contact resistance specification of  $1\Omega$ , switching low loads (10V at 10mA resistive) or when 'cold' switching, typical life is approx  $2.5 \times 10^8$  ops. At the maximum load (resistive), typical life is  $1 \times 10^6$  ops. In abusive conditions (e.g. high capacitive inrush current) this figure reduces considerably. Pickering can perform life testing with any load conditions.

**Operating Voltages**

Coil voltage - nominal	Must operate voltage - maximum at 25 °C	Must release voltage - minimum at 25 °C
3V	2.25V	0.3V
5V	3.75V	0.5V

**Environmental Specification/Mechanical Characteristics**

In the table below, the upper temperature limit can be extended to +125 °C if the coil drive voltage is increased to accommodate the resistance/temperature coefficient of the copper coil winding. This is approximately 0.4% per °C. This means that at 125 °C the coil drive voltage will need to be increased by approximately  $40 \times 0.4 = 16\%$  to maintain the required magnetic drive level. Please contact [sales@pickeringrelay.com](mailto:sales@pickeringrelay.com) for assistance.

Operating Temperature Range	-20 °C to +85 °C
Storage Temperature Range	-35 °C to +100 °C
Shock Resistance	50 g
Vibration Resistance (10 - 2000 Hz)	20 g
Soldering Temperature (max) (10 s max)	270 °C
Washability (Proper drying process is recommended)	Fully Sealed

**Washing Guidelines**

Pickering do not make any specific recommendations on washing reed relays, due to the large number of factors in cleaning processes, however we do have suggestions on best practices. Click [here](#) for more information.

**Dry Relay: Series 117 Coil data and type numbers**

Device Type	Type Number	Coil (V)	Coil resistance	Max. contact resistance (initial)	Insulation resistance (minimum at 25 °C) (see Note <sup>4</sup> )		Capacitance (typical) (see Note <sup>2,3</sup> )	
					Switch to coil	Across switch	Closed switch to coil	Across open switch
1 Form A Switch No. 2 Package Type 1	117-1-A-3/2D	3	200 Ω	0.12 Ω	10 <sup>12</sup> Ω	10 <sup>12</sup> Ω	2.0 pF	0.14 pF
	117-1-A-5/2D	5	400 Ω					
2 Form A, Switch No. 2 Package Type 2	117-2-A-5/2D	5	250 Ω	0.12 Ω	10 <sup>12</sup> Ω	10 <sup>12</sup> Ω	2.0 pF	0.14 pF

When an internal diode is required, the suffix D is added to the part number as shown in the table.

**Note<sup>2</sup>: Switch to Coil Capacitance**

Due to the asymmetrical internal construction of the relay, the capacitance to the coil from one switch connection is approximately half the capacitance of the other switch connection, pin 3 is lower. In some applications this feature may be used to advantage for example, in a multiplexer where it is desirable to minimize the capacitance of the common connection to maximize bandwidth.

**Note<sup>3</sup>: Capacitance across open switch**

The capacitance across the open switch was measured with other connections guarded.

**Note<sup>4</sup>: Insulation resistance**

Insulation resistance will reduce at higher temperatures. For more information on temperature effects [click here](#), or **contact Pickering** for more in depth guidance.

The technical information shown in this data sheet could contain inaccuracies or typographical errors. This information may be periodically changed or updated and these changes will be included in future versions of this data sheet.

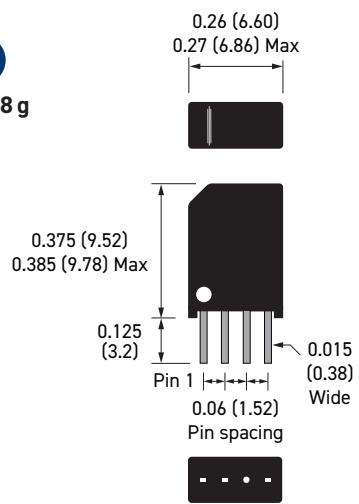
For different values, latest specifications and product details, please contact your local Pickering sales office.

For **FREE** evaluation samples go to: [pickeringrelay.com/samples](http://pickeringrelay.com/samples)

## Pin Configuration, Weights and Dimensional Data (dimensions in inches, millimeters in brackets)

## Package Type 1

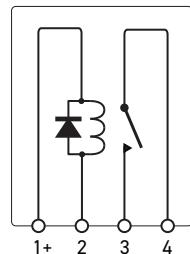
Weight: Typical 0.38 g



Pin 3 is a round pin with an outer diameter of 0.016 (0.4)

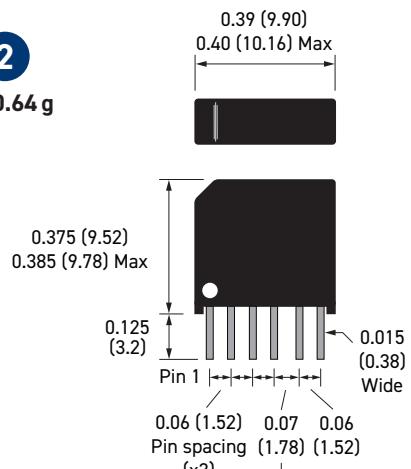


## 1 Form A

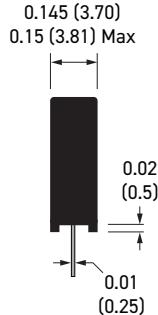


## Package Type 2

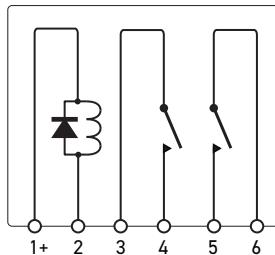
Weight: Typical 0.64 g



Important note: The spacing between pins 4 &amp; 5 is greater than between the other pins.



## 2 Form A



Pins 4 &amp; 5 are round pins with an outer diameter of 0.016 (0.4)

**Important:** Where the optional internal diode is fitted the correct coil polarity must be observed, as shown by the + symbol on the schematics.

**Similar Relays Comparison**

If the Series 117 is unsuitable for your application, Pickering also manufactures three other series of reed relays with similar characteristics, but in different package sizes.

Series Name		117-1-A	117-2-A	116-1-A		116-2-A
Physical Outline						
Depth	mm (inches)	3.7 (0.145)	3.7 (0.145)	3.7 (0.145)	3.7 (0.145)	3.7 (0.145)
Width		6.6 (0.26)	9.9 (0.39)	6.6 (0.26)	9.9 (0.39)	9.9 (0.39)
Height		9.52 (0.375)	9.52 (0.375)	12.45 (0.49)	12.45 (0.49)	12.45 (0.49)
Package Volume (mm <sup>3</sup> )	1	233	2	349	304	456
Typical Weights (g)		0.38	0.64	0.53	0.76	
Contact Configuration		1-A (SPST)	2-A (DPST)	1-A (SPST)	2-A (DPST)	
Reed Switch Type		Dry	Dry	Dry	Dry	
Stand-off Voltage (V)		-	-	-	-	
Switching Voltage (V)		170	170	200	200	200
Switching Current (A)		0.5	0.5	1.0	0.5	0.5
Carry Current (A)		0.5	0.5	1.0	0.5	0.5
Switch Power (W)		10	10	20 (15)	10	20 (15)

Series Name		115-1-A		115-2-A		125-2-A
Physical Outline						
Depth	mm (inches)	3.7 (0.145)		3.7 (0.145)		4.9 (0.193)
Width		6.6 (0.26)		9.9 (0.39)		4.9 (0.193)
Height		15.5 (0.61)		15.5 (0.61)		15.5 (0.611)
Package Volume (mm <sup>3</sup> )		379		568		372
Typical Weights (g)		0.66		0.91		0.92
Contact Configuration		1-A (SPST)		2-A (DPST)		2-A (DPST)
Reed Switch Type		Dry	Dry	Dry	Dry	
Stand-off Voltage (V)		-	-	-	1000	
Switching Voltage (V)		200	200	200	200	200
Switching Current (A)		1.0	0.5	1.0	0.5	0.5
Carry Current (A)		2.0	1.2	1.2	1.2	1.2
Switch Power (W)		20 (15)	10	15	10	20 (15)

**Reed Relay Selection Tool**

Pickering has created the Reed Relay Selector to assist you in selecting the correct high quality reed relay for your application from our extensive range. To try the tool today go to: [pickeringrelay.com/reed-relay-selector-tool](http://pickeringrelay.com/reed-relay-selector-tool)

### Standard Build Options

The Series 117 Reed Relays are available with a number of standard build options to tailor them to your specific application. These options are detailed in the table below. If you decide to go ahead and specify one, or more, of these options you will be allocated a unique part number suffix.

Mechanical Build Options	Electrical Build Options
Special pin configurations or pin lengths	Different coil resistance
Special print with customer's own part number or logo	Operate or de-operate time
Custom packaging possibility	Pulse capability
Equivalents to competitors discontinued parts	Enhanced specifications
	Equivalents to competitors discontinued parts
	Non-standard coil voltages and resistance figures
	Special Life testing under customer's specific load conditions
	Specific environmental requirements
	Controlled thermal EMF possibility

### Customization

If your specific requirements are not met by standard relay, or any of the standard build options, please speak to us to discuss producing a customized reed relay to service your specific application: [pickeringrelay.com/contact](http://pickeringrelay.com/contact)

### 3D Models

Interactive 3D models of the complete range of Pickering relay products in STEP, IGS and SLDPR formats can be downloaded from the website: [pickeringrelay.com/3d-models](http://pickeringrelay.com/3d-models)

Part Number Description: 117 - 1 - A - 5 / 2 D - xxx

Series \_\_\_\_\_

Number of reeds \_\_\_\_\_

Switch form \_\_\_\_\_

Coil voltage \_\_\_\_\_

Switch number (only Type 2 available) \_\_\_\_\_

Diode if fitted (omit if not required) \_\_\_\_\_

Unique suffix (if standard build option selected) \_\_\_\_\_

### Help

If you need any technical advice or other help, please do not hesitate to contact our Technical Sales Department. We are happy to discuss any enquires with you. email: [techsales@pickeringrelay.com](mailto:techsales@pickeringrelay.com)

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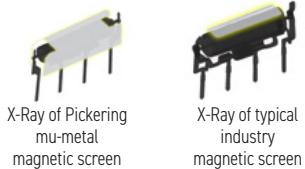
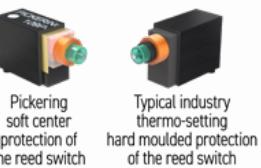
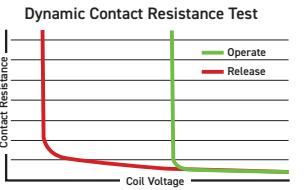
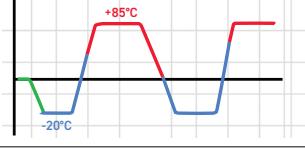
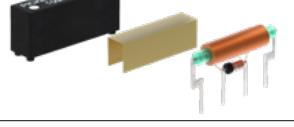
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For a full list of agents, distributors and representatives visit: [pickeringrelay.com/agents](http://pickeringrelay.com/agents)



Key Benefit	Pickering Reed Relays	Typical Industry Reed Relays	
<b>1</b> Instrumentation Grade Reed Switches	Instrumentation Grade Reed Switches with vacuum sputtered Ruthenium plating to ensure stable, long life up to 5x10E9 operations.	Often low grade Reed Switches with electroplated Rhodium plating resulting in higher, less stable contact resistance.	
<b>2</b> Formerless Coil Construction	Formerless coil construction increases the coil winding volume, maximizing magnetic efficiency, allowing the use of less sensitive reed switches resulting in optimal switching action and extended lifetime at operational extremes.	Use of bobbins decreases the coil winding volume, resulting in having less magnetic drive and a need to use more sensitive reed switches which are inherently less stable with greatly reduced restoring forces.	
<b>3</b> Magnetic Screening	Mu-metal magnetic screening (either external or internal), enables ultra-high PCB side-by-side packing densities with minimal magnetic interaction, saving significant cost and space. <b>Pickering Mu-Metal magnetic screen - interaction approx. 5%</b>	Lower cost reed relays have minimal or no magnetic screening, resulting in magnetic interaction issues causing changes in operating and release voltages, timing and contact resistance, causing switches to not operate at their nominal voltages. <b>Typical industry screen - interaction approx. 30%</b>	
<b>4</b> SoftCenter™ Technology	SoftCenter™ technology, provides maximum cushioned protection of the reed switch, minimising internal lifetime stresses and extending the working life and contact stability.	Transfer moulded reed relays (produced using high temperature/pressure), result in significant stresses to the glass reed switch which can cause the switch blades to deflect or misalign leading to changes in the operating characteristics, contact resistance stability and operating lifetime.	
<b>5</b> 100% Dynamic Testing	100% testing for all operating parameters including dynamic contact wave-shape analysis with full data scrutiny to maintain consistency.	Simple DC testing or just batch testing which may result in non-operational devices being supplied.	
<b>6</b> 100% Inspection at Every Stage of Manufacturing	Inspection at every stage of manufacturing maintaining high levels of quality.	Often limited batch inspection.	
<b>7</b> 100% Thermal Cycling	Stress testing of the manufacturing processes, from -20°C to +85°C to -20°C, repeated 3 times.	Rarely included resulting in field failures.	
<b>8</b> Flexible Manufacturing Process	Flexible manufacturing processes allow quick-turn manufacturing of small batches.	Mass production: Usually large batch sizes and with no quick-turn manufacturing.	
<b>9</b> Custom Reed Relays	Our reed relays can be customized easily, e.g. special pin configurations, enhanced specifications, non-standard coil or resistance figures, special life testing, low capacitance, and more.	Limited ability to customize.	
<b>10</b> Product Longevity	Pickering are committed to product longevity; our reed relays are manufactured and supported for more than 25 years from introduction, typically much longer.	Most other manufacturers discontinue parts when they reach a low sales threshold; costing purchasing and R&D a great deal of unnecessary time and money to redesign and maintain supply.	

For more information go to: [pickeringrelay.com/10-key-benefits](http://pickeringrelay.com/10-key-benefits)